

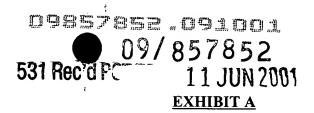
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Respectfully submitted,

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## **AMENDED CLAIMS - MARKED-UP COPY**

(U.S. National Phase of International Application No. PCT/GB99/04170)

- 3. (Amended) A pipe according to claim 1 [or 2] where the outer layers are in the form of tubes.
- 6. (Amended) A method according to claim 4 [or 5], wherein the core layer is formed of a plastic concrete and is introduced in a flowable state between the preformed material layers to be moulded therein.
- 7. (Amended) A method according to [any of claims 4, 5 or 6] <u>claim 4</u>, wherein the preformed material layers are formed and are retained in their moulds to [provided] <u>provide</u> the formwork for moulding of the core layer.
- 9. (Amended) A method according to [any of claims 4 to 8] <u>claim 4</u> wherein the plastic concrete is adjusted so as to commence curing within a short time of being introduced between the preformed layers, whereby lower layers of the plastic concrete cure when further layers of the plastic concrete are introduced.
- 10. (Amended) A method according to [any of claims 4 to 8] <u>claim 4</u> wherein the material layers are formed from synthetic resin.
- 11. (Amended) A method according to [any of claims 4 to 9] <u>claim 4</u> wherein the core layer comprises a thermosetting resin or a thermoplastic resin.
- 14. (Amended) A method according to [any of claims 10 to 13] <u>claim 10</u> wherein the core layer further includes a reinforcement.

17. (Amended) A method according to [any of claims 13 to 15] <u>claim 13</u> wherein the core layer includes further reinforcement.